



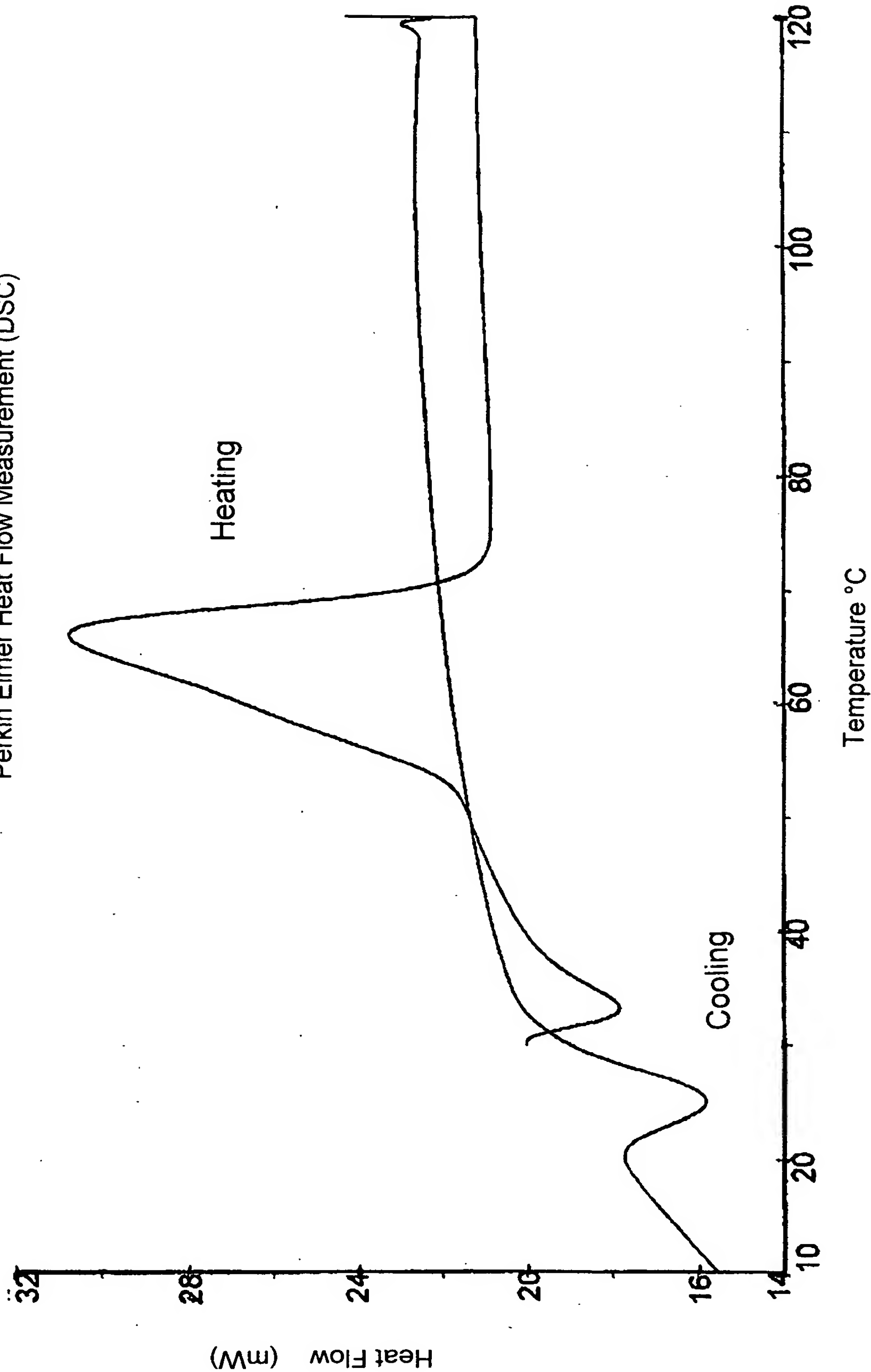
Fig.1

step 1	Heating Rate from 30°C to 120°C at 20°C/min.
step 2	Holding Time of Temperature at 120°C of 1 min.
step 3	Cooling Rate from 120°C to 10°C at 5°C/min.

Example  
Material  
Sample Weight

Nr. 7  
PCL Tone P 787  
5 mg

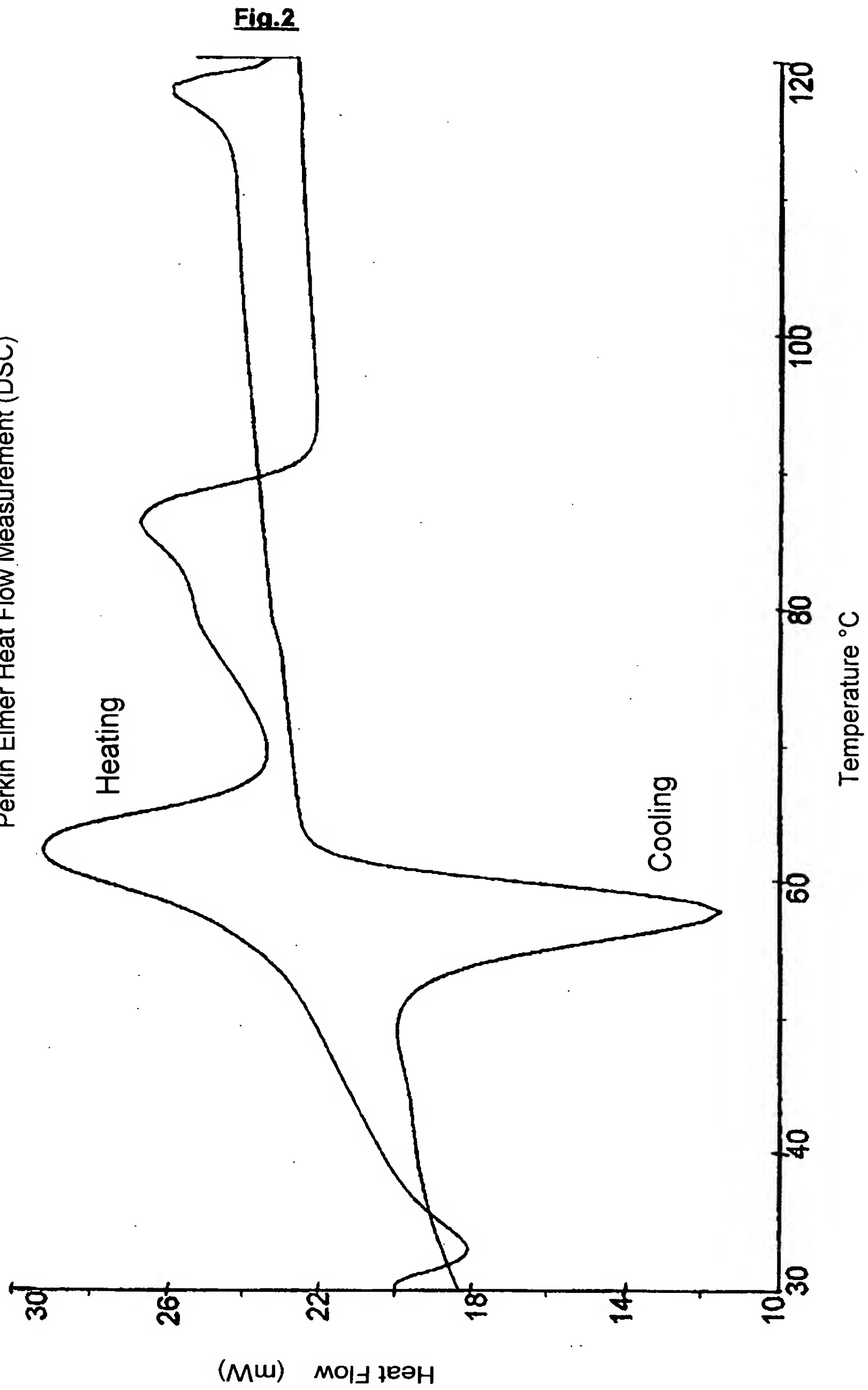
Perkin Elmer Heat Flow Measurement (DSC)



step 1 Heating Rate from 30°C to 120°C at 20°C/min.  
step 2 Holding Time of Temperature at 120°C of 1 min.  
step 3 Cooling Rate from 120°C to 30°C at 20°C/min.

Example  
Material  
Sample Weight  
Nr. 1  
MGR 10  
5 mg

Perkin Elmer Heat Flow Measurement (DSC)



**Fig.3 /**

step 1 Heating Rate from 30°C to 120°C at 20°C/min.  
step 2 Holding Time of Temperature at 120°C of 1 min.  
step 3 Cooling Rate from 120°C to 30°C at 20°C/min.

Example  
Material **2 MGR 13**  
Sample Weight **5 mg**

